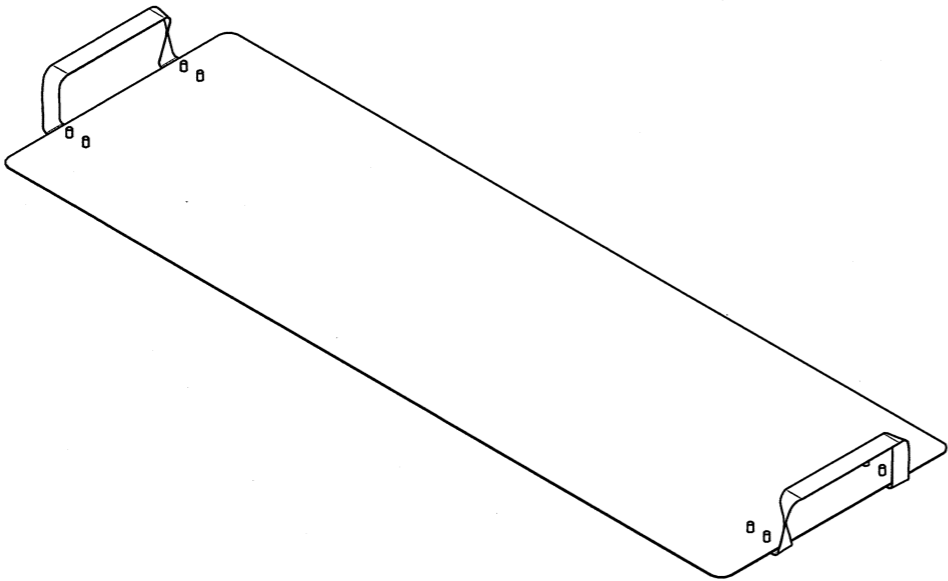
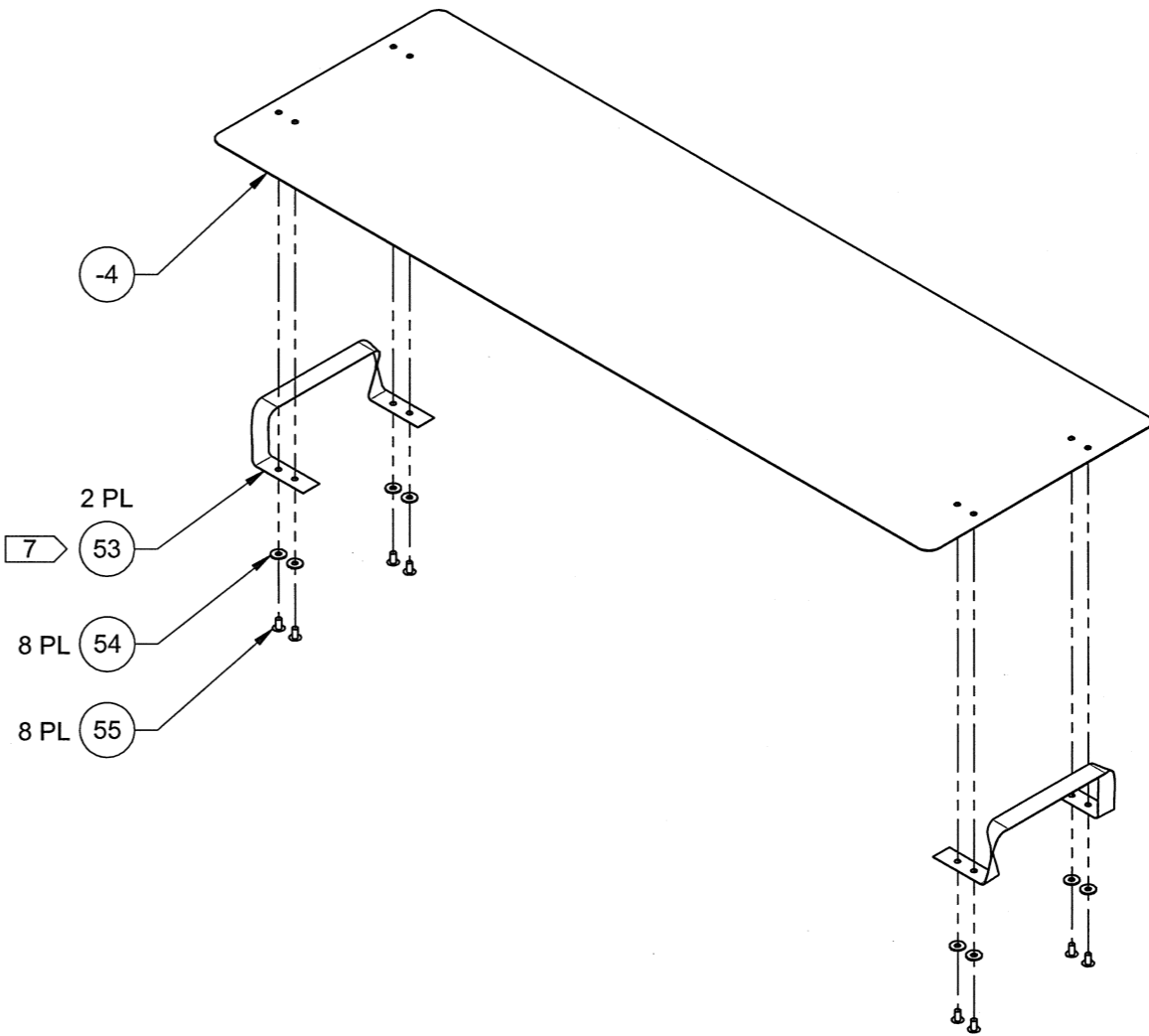


ITEM #	QTY	PART #	PART TITLE
-4	1	RBT18510-4	STIFFENER
53	2	DTSP10002	HANDLE
54	8	McMaster#93286A013 OR EQUIV.	ALUMINUM WASHER 0.265" ID. X 0.688" OD. X 0.030"-0.055" THK.
55	8	McMaster#97447A651 OR EQUIV.	ALUMINUM BLIND RIVETS 1/4" DIA. X 1/2" LG.

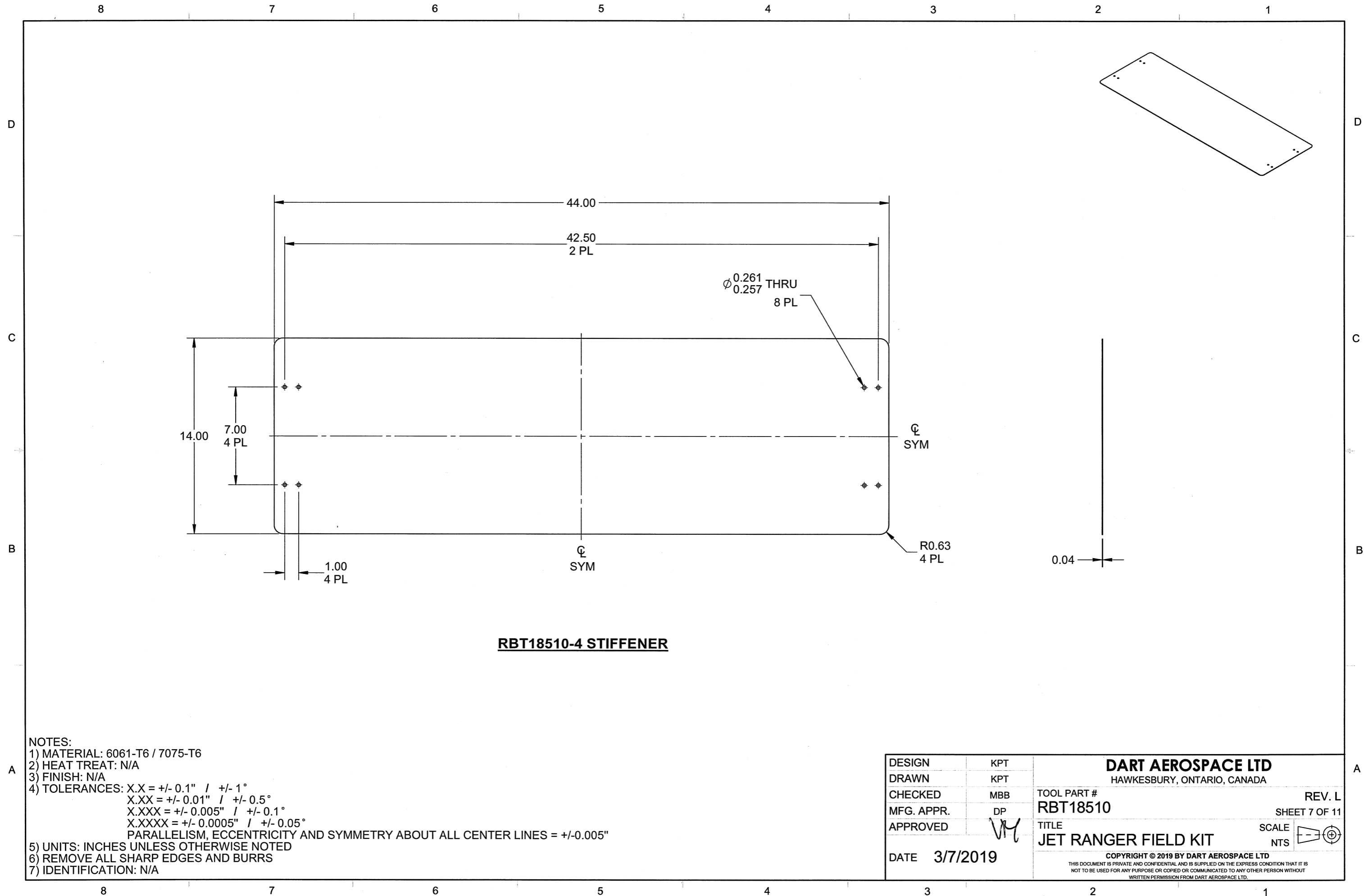


RBT18510-3 STIFFENER ASSEMBLY



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) INSTALL ITEM 53 TO ITEM -4 USING ITEM 55

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBT18510	SHEET 6 OF 11
APPROVED	<i>VT</i>	TITLE	SCALE
DATE	3/7/2019	JET RANGER FIELD KIT	NTS
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8

7

6

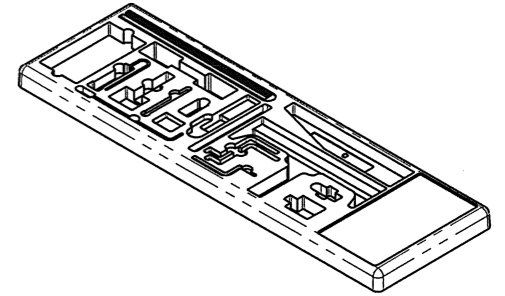
5

4

3

2

1

R0.63 REF
4 PL14.00
REF

44.00 REF

R0.63 REF
4 PL92.0° REF
4 PL2.00
REF**RBT18510-5 TOP FOAM**

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

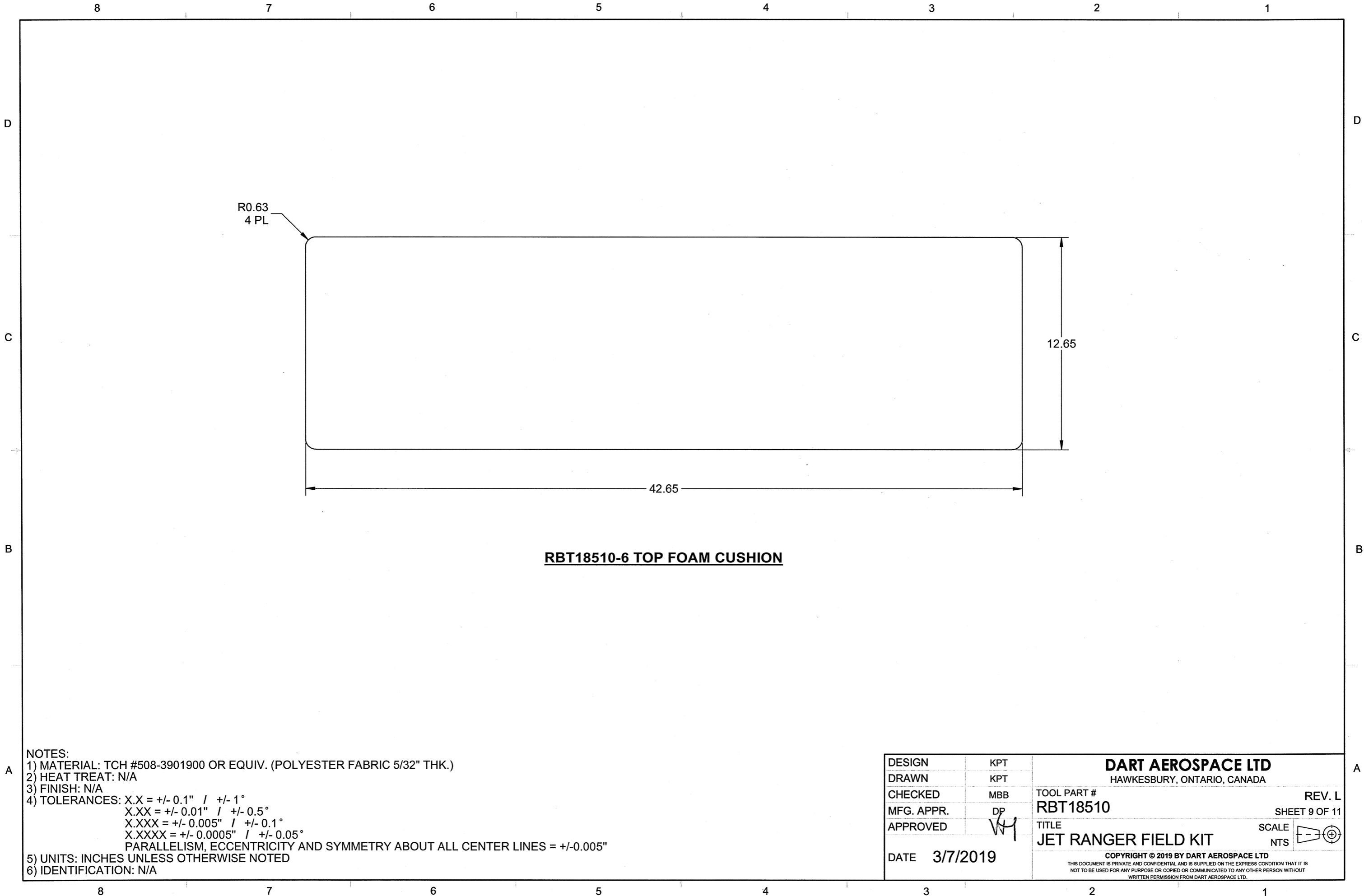
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

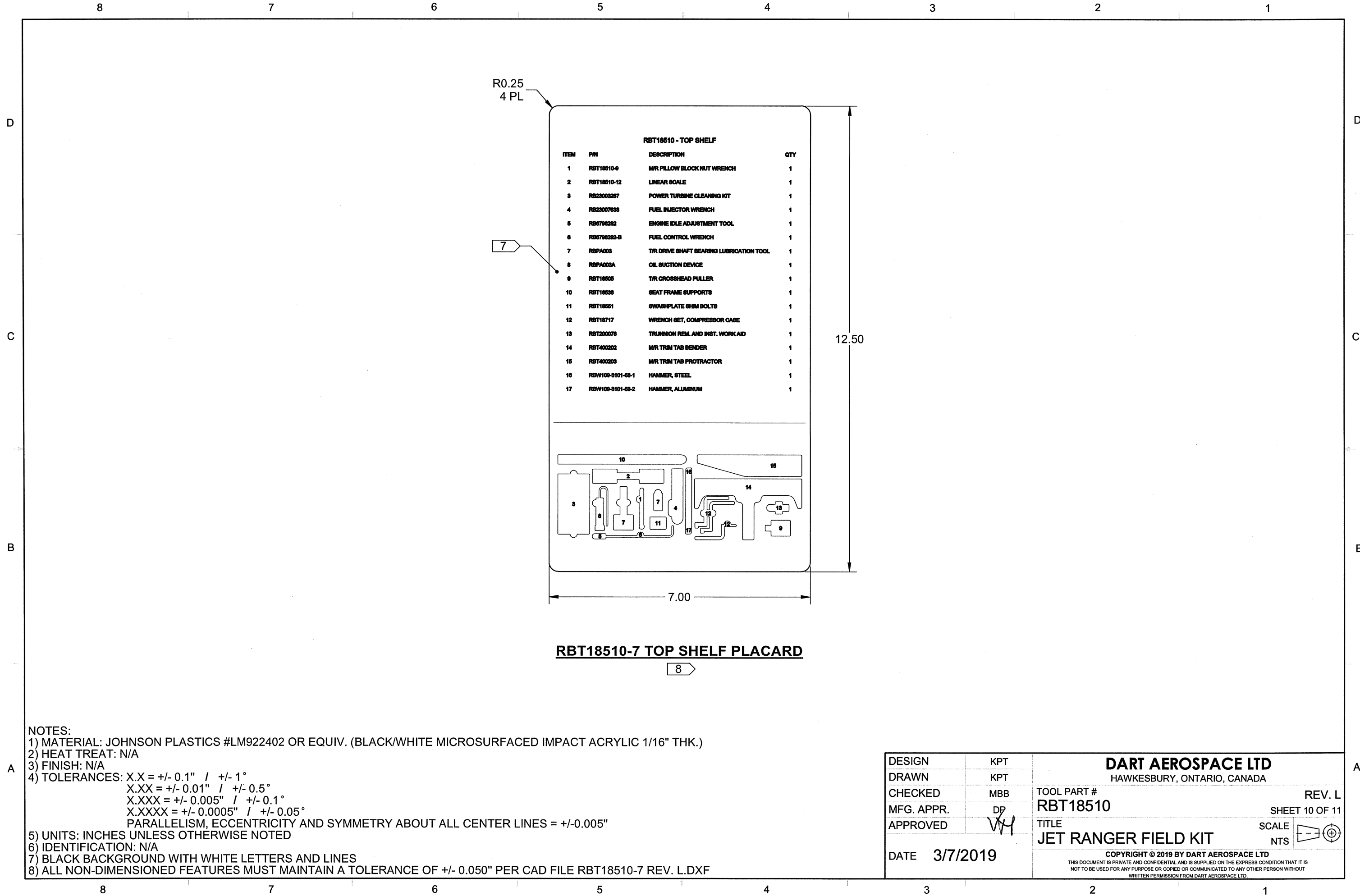
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18510-5 REV. L.STEP

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBT18510	SHEET 8 OF 11
APPROVED	<i>VP</i>	TITLE	SCALE
		JET RANGER FIELD KIT	NTS
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D

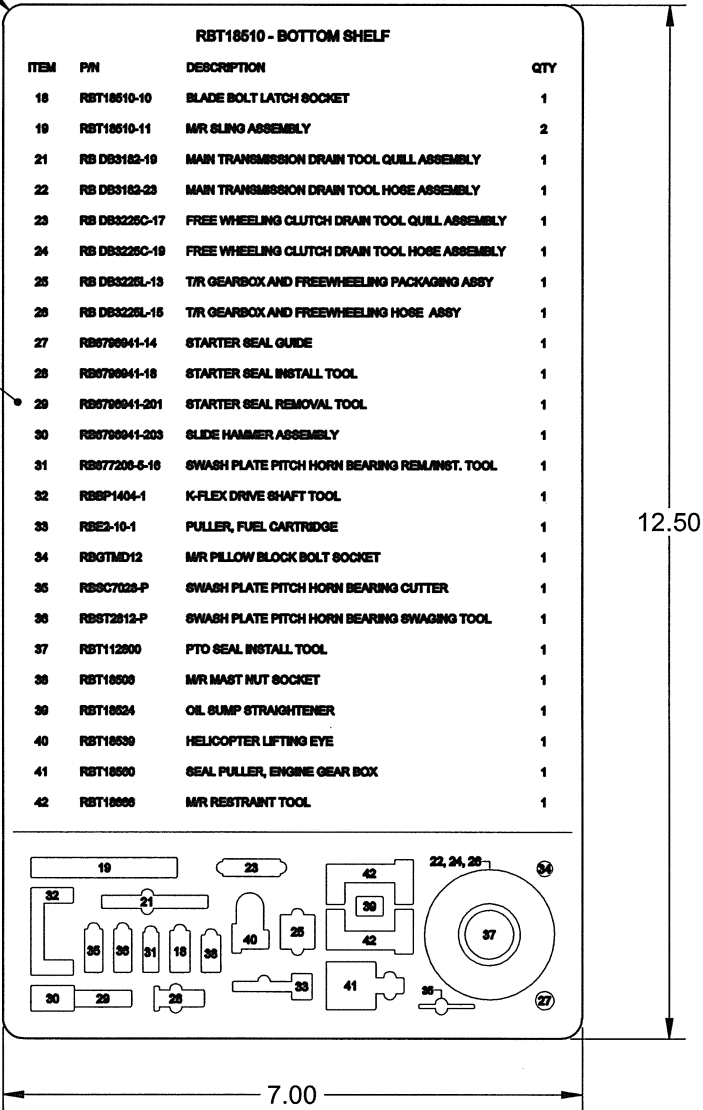
C

B

A

R0.25
4 PL

7



RBT18510-8 BOTTOM SHELF PLACARD

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18510-8 REV. L.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBT18510	SHEET 11 OF 11
APPROVED		TITLE	SCALE
DATE 3/7/2019		JET RANGER FIELD KIT	NTS
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